

Date: Tuesday, 19/09/2006 10:52:08 AM
User: Linda Lacelle

Process Sheet

Customer :	CC-DAR01 Dart Aerospace Ltd.	Drawing Name :	INITIAL PROTOTYPE TEMPLATE
Job Number :	00075A		
Estimate Number :	10068		
P.O. Number :		Part Number :	INITIAL PROTOTYPE
This Issue :	19/09/2006	Drawing Number :	
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	//	Drawing Revision :	
Previous Run :	00074A	Material :	
Written By :	_____	Due Date :	12/09/2006
Checked & Approved By :	_____	Qty:	1 Um: Each
Comment :	Project #: _____		
	Description: _____		

Additional Product

Job Number:



1.0

MFG ENGINEERING

MFG ENGINEERING



Comment: MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering

Comments:

100

2.0

PG

PURCHASING



Comment: PURCHASING

Attached certificate of conformity for raw material and subcomponents use for this w/o

N/A 6/16/16

Date: Tuesday, 19/09/2006 10:52:08 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: INITIAL PROTOTYPE TEMPLATE

Job Number: 00075A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

3.0

D2622120C

Extrusion



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Extrusion

B27077

CP 06.09.19

4.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1
cut per drwg D3388 REV.8
85.15"

PD

06-09-19 ①

5.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1
TACK WELD PROTO ARMS AS PER DRWG

PD

06-09-19 ①

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING
Identify "FOR ENGINEERING USE ONLY" and distribute to engineering.

N/A

CP 06.09.19

7.0

ENGINEERING 1

ENGINEERING RESOURCE #1



Comment: ENGINEERING RESOURCE #1
Approval of project manager _____

N/A

CP 06.09.19

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

N/A

CP 06.09.19

Job Completion



DART
REFERENCE ONLY

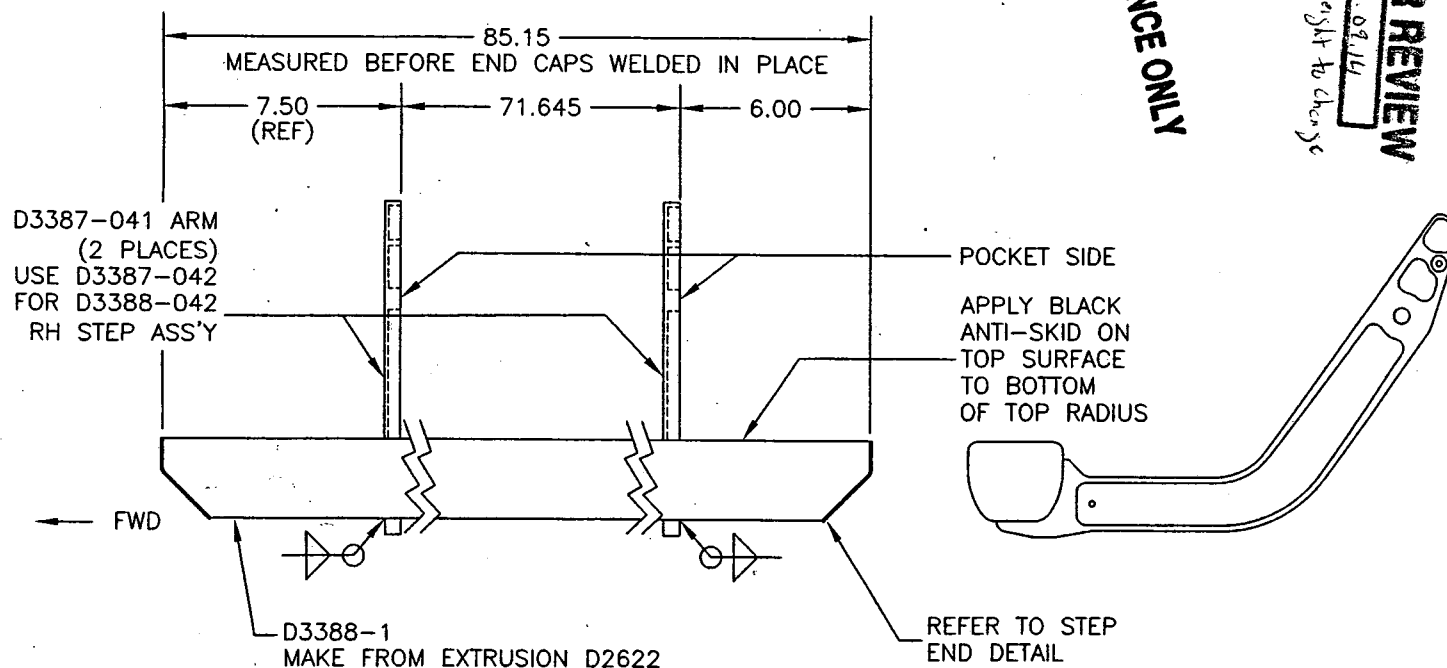
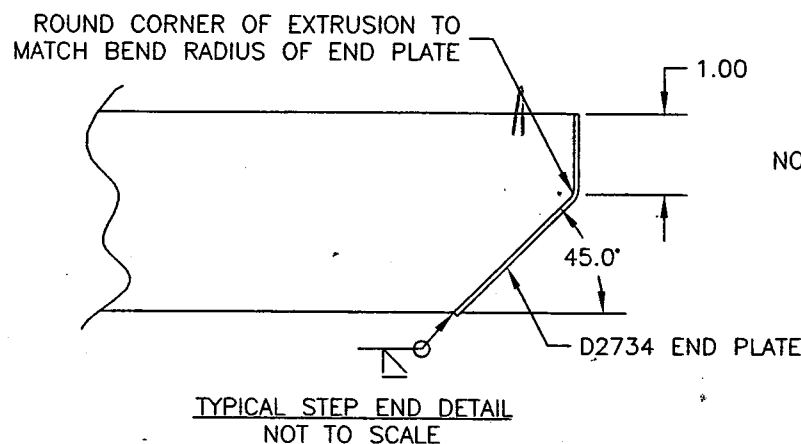
DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3388
DATE	05.01.20	TITLE	STEP WELDMENT	REV. A
A	05.01.20	NEW ISSUE	SCALE	SHEET 1 OF 1
			NTS	

RELEASED
05.03.11

UNDER REVIEW
06.09.14
Arm height to change

REFERENCE ONLY

NOTE: ALL WELDS SHALL BE 100% VISUALLY INSPECTED BY A QUALIFIED INSPECTOR PER DART QSI 004



D3388-041 LH STEP ASSEMBLY (SHOWN)
D3388-042 RH STEP ASSEMBLY (OPPOSITE)

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) WELD PER DART QSI 004 UNLESS OTHERWISE NOTED
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ENTIRE ASSEMBLY GLOSS WHITE (4.3.5.1) OR GREY SANDTEX (4.3.5.6) OR BLACK SANDTEX (4.3.5.7) OR GREEN SANDTEX (4.3.5.8) PER DART QSI 005 4.3
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4